



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-607-311
Job Sheet 191806



Part No: D350-607-311

Job Qty: 5 pcs

Part Name: AS350/AS355 Heli-Utility-Basket™ Ground Handling Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 4/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9809 REV.A IPP REV:A 18.08.27 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	4/16/19	4/16/19	0.00	0.00	Packaging 1-5 Packaging 1 - 13		APR 22 2019
120	QC 4	5 pcs	4/16/19	4/16/19	0.00	0.00	QC 4 - 28 QC 4 - 58 QC 4 - 69 QC 4 - 9 QC 4 - 46 QC 4 - 68		69 DAS 9-89
130	Packaging 3-1 - Stock - B4B	5 pcs	4/16/19	4/16/19	0.00	0.00	Packaging3-2 Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B		69 DAS 9-89

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Container No: S173879



Part: D350-607-311

Job No: 191806

Serial No/Batch: S173879

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH92 - 6 Issue 11 Def FAZ-28TC SH967NE

				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	5 pcs	4/16/19	0.00 0.00	DC - 1 - B4B	21 APR 22 2019
				DC - 2 - B4B	9-09
140 QC 21 - FG	5 pcs	4/16/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21 APR 22 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-607-311 (DSI 9809)
 Location: _____
 135 - Photocopy blue file and create labels as per PPP D350-607-311 (DSI 9809) chg 001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	20 Ea (4 ea)	110-Packaging 1 - Pick Kit	5109960X5 5149150X15
D5675-041	Caster Wheel Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	511364
D5676-1	Mounting Bracket	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165072
D5676-3	Mounting Plate	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5168807
MS21042L4	Nut	20 Ea (4 ea)	110-Packaging 1 - Pick Kit	766694
NAS1149F0432P	Washer	40 Ea (8 ea)	110-Packaging 1 - Pick Kit	8167213

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-12A	20	125	0
	D5675-041	5	6	0
	D5676-1	5	10	0
	D5676-3	5	12	0
	MS21042L4	20	3,711	0
	NAS1149F0432P	40	2,163	0

Part Specifications	
Specifications could not be found.	



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D350-607-311
Job Sheet 191806



Part No: D350-607-311

Job Qty: 5 ea

Part Name: Basket GHW Installation, Long Basket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 4/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 12365*

Note: DSI9809 REV.A IPP REV:A 18.08.27 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/16/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	5 pcs		4/16/19	0.00	0.00	Packaging1-5		
120	QC	5 pcs		4/16/19	0.00	0.00	QC4		
130	Packaging	5 pcs		4/16/19	0.00	0.00	Packaging3-2		
135	DC	5 pcs		4/16/19	0.00	0.00	DC		
140	QC21-FG	5 Ea		4/16/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D350-607-311 (DSI 9809) Location:
Descriptions: 135 - Photocopy blue file and create labels as per PPP D350-607-311 (DSI 9809) chg 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	20 Ea (4 ea)	90-Start up Operation	5109960255149150
D5675-041	Caster Wheel Assembly	5 pcs (1 ea)	90-Start up Operation	5173611
D5676-1	Mounting Bracket	5 pcs (1 ea)	90-Start up Operation	5165072
D5676-3	Mounting Plate	5 pcs (1 ea)	90-Start up Operation	5168807
MS21042L4	Nut	20 Ea (4 ea)	90-Start up Operation	5166694
NAS1149F0432P	Washer	40 Ea (8 ea)	90-Start up Operation	5167213

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	20	169	0
	D5675-041	5	0	0
	D5676-1	5	0	0
	D5676-3	5	0	0
	MS21042L4	20	3,610	0
	NAS1149F0432P	40	1,879	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					